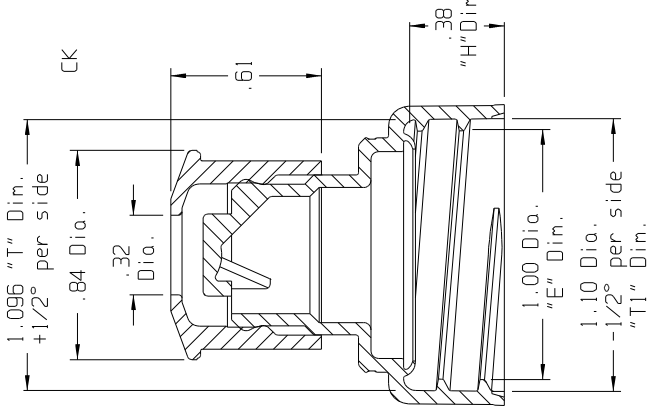
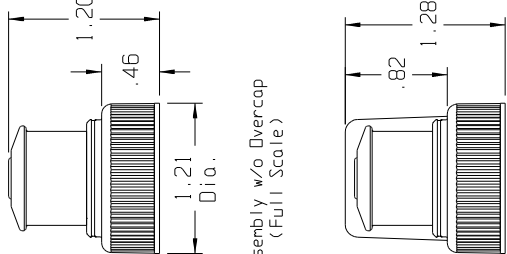


Revisions			
Rev.	Description of Change	Date	By
A	Part number was B-177, revised drawing to new format.	4-13-95	P.D.
B	ADDED: KNURL DETAIL, .032 DIA. & 1.207 DIA DIMENSIONS..	7-20-95	P.D.
C	CHANGED .41 TO .39 AND .388/.418 TO .395/.420	8-27-97	CK
D	CHANGED ADDRESS AND PHONE NUMBER	1-22-98	CK
E	Added .075 ± .01 for land and "I" dim per spi spec	2-12-99	CK
Specifications / Notes			
1. Materials: Overcap & Base: Polypropylene. Spout: Polyethylene.			
 Creative Packaging Corp. 700 Corporate Grove Dr Buffalo Grove, IL 60089 (847) 808-7200 Part Name: 28-400 High Flow Pull / Push Closure Assembly Customer Drawing			
"NOTICE TO PERSONS RECEIVING THIS DRAWING CREATIVE PACKAGING CORP. CLAIMS PROPRIETARY RIGHTS IN THE MATERIAL DISCLOSED HEREON. THIS DRAWING IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM CREATIVE PACKAGING CORP. TO THE USER. TOLERANCES UNLESS OTHERWISE NOTED: XX .0 .00 ANGLES .0 145° XXX .0 .005			
DRAWING NO. B-178		REV E	

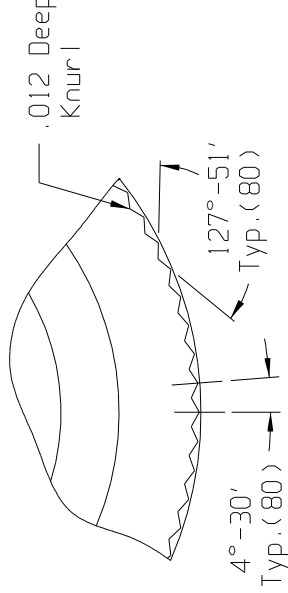


CK

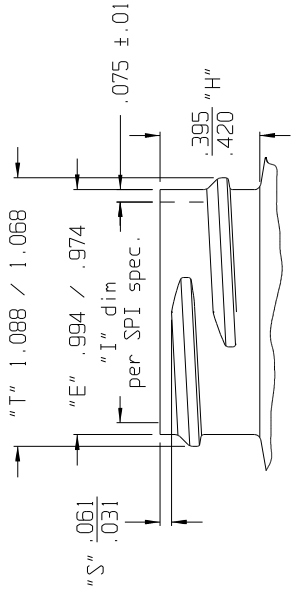


Assembly w/o Overcap
(Full Scale)

Assembly w/ Overcap
(Full Scale)



Knurl Detail



Typical Bottle Finish

6 THREADS PER INCH