

DWG NO.
MC-9-8872-J


- NOTES:
- OVERFLOW CAPACITY:
AFTER TREAT : 7.10 ± .17 FL.OZ.
(210.0 ± 5.0 CC)

AFTER OVEN BAKE: 7.00 ± .17 FL.OZ.
(207.0 ± 5.0 CC)

AFTER FLAME GLOSS: 7.00 ± .17 FL.OZ.
(207.0 ± 5.0 CC)
 - WEIGHT: 25.0 ± 1.0 GRAMS
 - VERTICAL LABEL BREAK;
SCREEN PROCESS: .625
HEAT TRANSFER: .375
PAPER LABEL: NONE

(H1) (J)

(H2)

ALLOWABLE TOLERANCES UNLESS OTHERWISE SPECIFIED RADII _____ DECIMAL DIMENSIONS _____ REF. ANGLE IN DEGREES _____	DIMENSIONS SHOWN ARE <input type="checkbox"/> AS MOLDED <input checked="" type="checkbox"/> AFTER TREAT <input checked="" type="checkbox"/> AFTER TREAT & DECO. <input type="checkbox"/> UV <input checked="" type="checkbox"/> AFTER TREAT & FLAME GLOSS			DRAWN BY PJS	MATERIAL LD/PE	CUSTOMER SILGAN PLASTICS
	DATE 8-3-88	QUOTE NO. 	DESCRIPTION 6 FL.OZ. BOSTON/ROUND	APPROVED BY KGO	PRD./CAV. NO. MC9-11639	 TECHNICAL CENTER 1858 MECA WAY NORCROSS, GA 30093
CONDITION TREAT ONLY AFTER OVEN BAKE FLAME GLOSS	A 4.925 4.915 4.925	B 2.150 2.138 2.138	C 	DATE 8-8-88	REF. DRAWING NO. MC9-8872-F	
THIS DRAWING HAS BEEN PREPARED BY SILGAN CORPORATION FOR OUR OWN PRODUCTION OF THE ARTICLE SHOWN AND MAY NOT BE COPIED OR UTILIZED BY OTHERS WITHOUT OUR PRIOR WRITTEN CONSENT.				CAD CADKEY	TOOLING NO. TD31-14162	DWG. NO. MC-9-8872-J
				SCALE FULL	CODE NO. LDM66-000	

(H1)

J	R.F.P.	RLP 8-12-96
H2	CAV.NO.WAS C9-4101,	CAS 3-11-96
H1	WAS TD31-12154,NFRP,.062 WAS .094	
G	REDRAWN & UPDATED	CAS 9-23-93
MCK12106	REVISIONS	