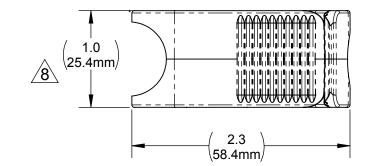
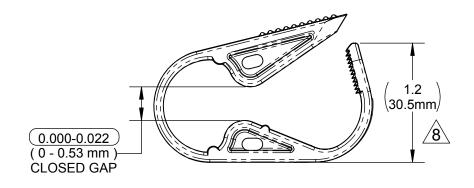
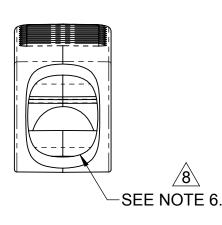
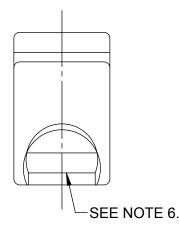
Customer Drawing

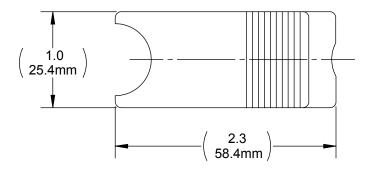
REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED SHOW NEW MOLD 357 ECO 5622 4/30/13 A.K. UPDATE DRW. TO STANDARD DECIMAL PLACES & CLOSED GAP TO STANDARD 0 MINIMUM ECO 5785 8/27/13 A.K.

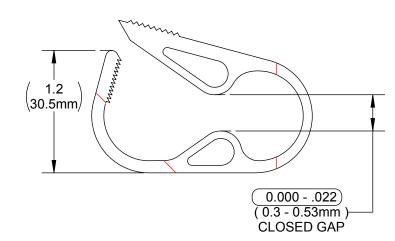












NOTES:

- 1. SUFFIX INDICATES MATERIAL & COLOR:
- 2. NO SUFFIX WHITE POLYESTER (VALOX 325M)
 - B BLUE POLYESTER (VALOX 325M)
 - CB BLUE CELENEX 20002EG 4082 POLYESTER
- 3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- 4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- 6. MAX TUBING DIA. (0.75").
- 7. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.
- ALTERNATE VIEWS ARE SHOWN OF NEW MOLD, RADIUS CONFIGURATION.

QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4MM)

GATE VESTIGE 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

	DRAWN BY dcoughlin APPROVED BY MATERIAL		ı	DATE 5/14/2013		5 11-11 Dalasak			L _
			DATE		<i>L</i> 7	R Halkey-Roberts			
					TITLE	77			
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		_				G CLAMP, LA		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD ANGLE PROJECTION	В	DRAWING NO.	C340TCLX	(M	
	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECI		· · · · · ·		SCALE 1:1		SCALE DRAWING	SHEET 1 OI	F 2
	-								