DOT CLOSURE INSTRUCTIONS ZACROS AMERICA 2 1/2 GALLON CUBITAINER® COMBINATION PACKAGING- CUA0677

The preassembled molded polyethylene CUBITAINER® insert, screwcap, dustcover and corresponding carton supplied by Zacro's America, constitute a combination package for use in the transportation and storage of LIQUID products, including hazardous chemicals. It is the shipper's responsibility to determine if their product is allowed for shipment in the CUBITAINER® combination packaging as well as determine if the product is compatible with polyethylene.

CUBITAINER® combination packaging is tested for compliance with the requirements of 49 CFR para. 178.600 and the assembled packaging carries the following mark:

4G/Y16/S/YR* USA/ZACROS AMERICA NEWARK, DE

*year of manufacture

-Closure Requirements-

The assembled container must be closed for shipment as described below. Use of non-specified components will lead to non-conformance with DOT marks. If you are not the final assembler of the CUBITAINER® combination packaging, you are required to transfer this information to the party who will complete assembly of this package in accordance with 49 CFR para. 178.2.

<table>
<thead>
<tr>
<th>Screwcap Closure Type and Dimensions</th>
<th>Source and Type</th>
<th>Torque Application Recommendation</th>
</tr>
</thead>
<tbody>
<tr>
<td>38-400mm copolymer polypropylene screwcap w/polyethylene foam liner</td>
<td>Zacro's America Part Number COM6858 supplied by Berry Plastics</td>
<td>25 in-lbs</td>
</tr>
<tr>
<td>38-400mm copolymer polypropylene screwcap with induction seal liner Unipac 75SG</td>
<td>Zacro's America Part Number COM0760 supplied by Berry Plastics</td>
<td>25 in-lbs then induction seal</td>
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</tbody>
</table>

After the cap is installed, the dustcover, COM0943, must be taped in place with 48mm wide 3M tape #375. Extend tape at least 2" down the two side panels.

CAUTION The assembled combination package is not authorized for air transport of hazardous materials.

Note 1: Zacro's America, Hedwin division will no longer have the ability to supply the torque wrench.

Applicable Specifications: CUA0677, CUA4908, CUA9677

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Reference: Lab Report #0236 and Variation 1