



# DOT CLOSURE INSTRUCTIONS ANCHOR PLASTICS Ltd. 6G & LESS WINPAK® CONTAINERS

WINPAK® containers are self supporting, cylindrical polyethylene pails designed for use in the transportation and storage of a wide variety of LIQUID products including hazardous chemicals. It is the shipper's responsibility to determine if their chemical is allowed for shipment in the WINPAK® container as well as determine if the product is compatible with polyethylene.

WINPAK® containers are tested for compliance with the requirements of 49 CFR para. 178.600 and the containers carry the following dual marks:

 1H1/Y1.3/100/YR\*  
CAN/ANCHOR 2-3204 1.1mm

 1H1/Y1.8/100/YR\*  
CAN/ANCHOR 2-3203 1.1mm

*Relates to our*  
Part #'s 75030  
75035 75033  
75032  
Ins. Sheet 75034  
75111 75047

\*Year of manufacture

Non vented screwcaps are authorized with a 1.8 maximum specific gravity.

Vented screwcaps are authorized with a 1.3 maximum specific gravity. See note 1. Not authorized for air shipment.

## CLOSURE REQUIREMENTS

The container must be closed for shipment as listed below. Use of nonspecified components will lead to non conformance with DOT marks. If you are not the final assembler of the WINPAK® container, you are required to transfer this information to the party who will complete assembly of this package in accordance with 49 CFR para. 178.2.

<u>Closure Type and Dimensions</u>	<u>Source and Type</u>	<u>Torque Application Recommendation</u>	<u>Anchor Plastics Wrench #</u>
70mm HDPE screwcap with EPDM gasket	<b>Anchor Plastics</b> cap with EPDM gasket, Anchor Plastics <b>Part Number COM0892</b>	70 in-lbs	TOL1458 see note 2
70mm HDPE screwcap with EPDM gasket	<b>Rieke FS60 (COM1688)</b> <b>Rieke FS70 (COM0891)</b> with EPDM gasket	120 in-lbs.	TOL1486 see note 2
70mm MDLLDPE screwcap with EPDM gasket	<b>Calico</b> cap with EPDM gasket <b>PC7800</b> <b>Anchor Plastics Part Number COM6830</b>	120 in-lbs	TOL1486 see note 2
70mm MDLLDPE screwcap with EPDM gasket	<b>Calico</b> cap with EPDM gasket <b>PC7875</b> <b>Anchor Plastics Part Number COM0840</b>	120 in-lbs	TOL1486 see note 2
70mm HDPE screwcap with EPDM gasket, vented	<b>Rieke FS70,</b> <b>PVTFE1GK98W</b> EPDM gasket & microporous vent, see note 2	120 in-lbs	TOL1486 see note 2

	<b>Anchor Plastics Part Number #COM1867</b>		
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Note 1: If a vented cap is used the container is only authorized for a maximum specific gravity of 1.3, Group II. Air transport is forbidden with a vented screwcap.

Note 2: Equivalent tools that apply appropriate torque can also be used.

Applicable Specifications: WPB7164, WPB7176, WPB7179, WPB7186, WPB7203, WPB7204, WPB7225, WPB7226, WPB7227, WPB7247, WPB7251, WPB7266, WPB7273, WPB7276, WPB7282, WPB7441, WPB9158, WPB9176, WPB9303, WPS7212, WPS7260, WPS7360, WPS7390

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Reference: Lab Report #0272 – vented  
Lab Report #0273 – non vented

<http://www.anchorplastics.qc.ca/>