DOT CLOSURE INSTRUCTIONS ANCHOR PLASTICS Ltd. 6G & LESS WINPAK® CONTAINERS

WINPAK® containers are self supporting, cylindrical polyethylene pails designed for use in the transportation and storage of a wide variety of LIQUID products including hazardous chemicals. It is the shipper's responsibility to determine if their chemical is allowed for shipment in the WINPAK® container as well as determine if the product is compatible with polyethylene.

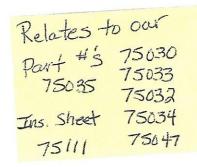
WINPAK® containers are tested for compliance with the requirements of 49 CFR para. 178.600 and the containers carry the following dual marks:



1H1/Y1.3/100/YR* CAN/ANCHOR 2-3204 1.1mm



1H1/Y1.8/100/YR* CAN/ANCHOR 2-3203 1.1mm



*Year of manufacture

Non vented screwcaps are authorized with a 1.8 maximum specific gravity.

Vented screwcaps are authorized with a 1.3 maximum specific gravity. See note 1. Not authorized for air shipment.

CLOSURE REQUIREMENTS

The container must be closed for shipment as listed below. Use of nonspecified components will lead to non conformance with DOT marks. If you are not the final assembler of the WINPAK® container, you are required to transfer this information to the party who will complete assembly of this package in accordance with 49 CFR para. 178.2.

Closure Type and Dimensions	Source and Type	Torque Application Recommendation	Anchor Plastics Wrench #
70mm HDPE screwcap with EPDM gasket	Anchor Plastics cap with EPDM gasket, Anchor Plastics Part Number COM0892	70 in-lbs	TOL1458 see note 2
70mm HDPE screwcap with EPDM gasket	Rieke FS60 (COM1688) Rieke FS70 (COM0891) with EPDM gasket	120 in-lbs.	TOL1486 see note 2
70mm MDLLDPE screwcap with EPDM gasket	Calico cap with EPDM gasket PC7800 Anchor Plastics Part Number COM6830	120 in-lbs	TOL1486 see note 2
70mm MDLLDPE screwcap with EPDM gasket	Calico cap with EPDM gasket PC7875 Anchor Plastics Part Number COM0840	120 in-lbs	TOL1486 see note 2
70mm HDPE screwcap with EPDM gasket, vented	Rieke FS70, PVTFE1GK98W EPDM gasket & microporous vent, see note 2	120 in-lbs	TOL1486 see note 2

Anchor Plastics Part		
N		
Number #COM1867	_	

Note 1: If a vented cap is used the container is only authorized for a maximum specific gravity of 1.3, Group II. Air transport is forbidden with a vented screwcap.

Note 2: Equivalent tools that apply appropriate torque can also be used.

<u>Applicable Specifications:</u> WPB7164, WPB7176, WPB7179, WPB7186, WPB7203, WPB7204, WPB7225, WPB7226, WPB7227, WPB7247, WPB7251, WPB7266, WPB7273, WPB7276, WPB7282, WPB7441, WPB9158, WPB9176, WPB9303, WPS7212, WPS7260, WPS7360, WPS7390

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http://www.anchorplastics.qc.ca/

Reference:

Lab Report #0272 – vented Lab Report #0273 – non vented