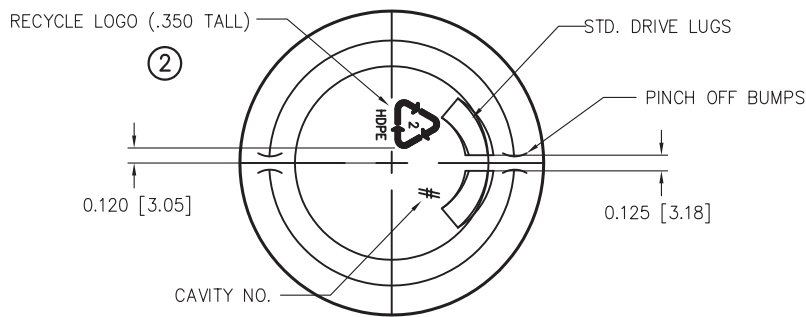
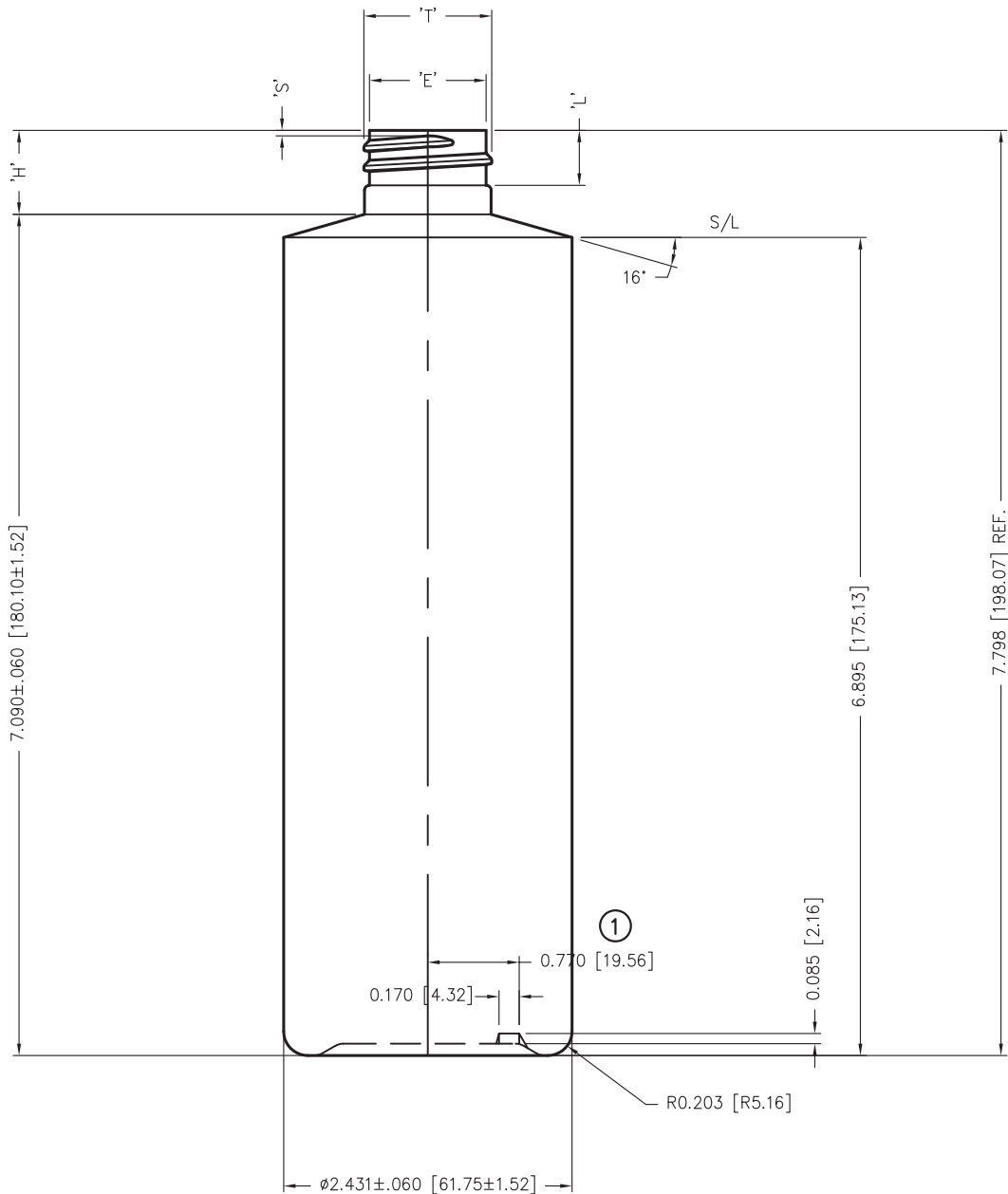




TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

2	CME	ENGRAVING SIZE AND POSITION CHANGED	6/10/05
1	CME	DRIVE LUG SIZE AND POSITION CHANGED	6/10/05
NO.	REV. BY	DESCRIPTION	DATE
NECK FINISH:		M28 SP410	GRAM WT. 31±1.5gm
'T'	'E'	'H'	'S'
'L'	'W'		
1.078 ±.010	.984 ±.010	.708 ±.015	.046 ±.015
.463 MIN.	_____		
27.38 ±0.25	24.99 ±0.25	17.98 ±0.38	1.17 ±0.38
11.94 MIN.	_____		
HELIX <:	2' 57'	T.P.I.: 6	CUTT. DIA.: .500[12.70]
CAPACITY TO FILL LEVEL BEFORE DECORATING _____			
CAPACITY TO FILL LEVEL AFTER DECORATING _____			
OVERFLOW CAPACITY BEFORE DECORATING 505±11ml			
OVERFLOW CAPACITY AFTER DECORATING _____			
McKernan PACKAGING CLEARING HOUSE® QUALITY DISCOUNT PACKAGING			
DRAWN BY:		DESC. 16oz CYLINDER	
SCALE: 1:1	DATE: 01-JUN-05		
BOTTLE MAT'L: HDPE		EP-48405	
CAD NAME:			