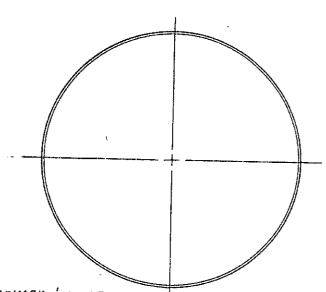
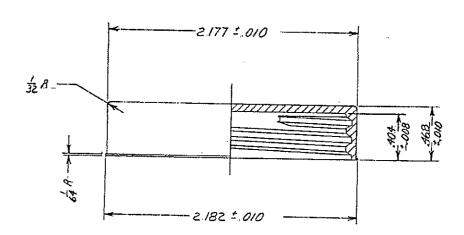
CONTROLLED COPY INITIALS AND DATE 9//



OI TRADEMARK & IDENT. NO. TO APPEAR ON INSIDE TOP SURFACE OF CLOSURE

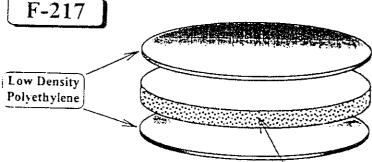


6 PITCH THD. TO FIT 53 MM G.C.M.I. 400 FINISH.

	·····	T			ST: PBS	
			MATERIAL TOLERANCES UNLESS SPECIFIED DEC. 1.005" DEGREES 10	"T" @ TOP		Ţ ~
		 	UNLESS OTHERWISE SHOWN CH TRADE-	"E" ⊕ TOP		1
		<u> </u>	MARK AND IDENTIFICATION NUMBERS ARE TO APPEAR ON INSIDE TOP SUR-	"T" 6 "C"	2.074	1.000
	- -	<u> </u>	FACE OF PART.	"E" @."C"	1.983	1.000
		 -	DIAMETER SPECIFICATIONS SHOWN ARE TO BE INTERPRETED AS AVERAGE	"T" @ BOTTOM	ν.	
			REF. M.P.J. NO.	LOCATION	DIA.	TOL.
			MOLD NO. MR-530	LINE C"IS	DOWN FROM I	NSIDE TOP
			SCALE 2:1 DRAWN RKD DATE 2:12-87 CHECKED AJM	TITLE 53 MW	GCMI	-
			OWENS-ILLINOIS	DRAWING NUMBER	I .	540121A3
LET. DESCRIPTION	ЯY	DATE	CLOSURE DIVISION	C-110-8	2	D

TECHNICAL DATA SHEET





Description:

Three-ply co-extruded material;

Foamed Low Density Polyethylene Core Between Two Solid Layers Of Low Density Polyethylene.

Foamed Low Density Polyethylene

Original Date: 8 / 5 / 97

Revision Date: 2/14/98

SPECIFICATIONS

THICKNESS				AVAILABLE WEB WIDTH		
Minimum (in)	Maximum [in]	Deviation [in]	;	Minimum [in]	Maximum [in]	Deviation [in]
0.020	0.060	± 0.005	ž	1.0	25.0	± 1/16
0.065	0.090	± 0.007	ंस इ	1.0	9.0	± 1/16
0.095	0.125	± 0.010		1.0	9.0	± 1/16

DENSITY	Deviation .
25 lbs / ft ³	$\pm 2 \text{ lbs / ft}^3$

AVAILABLE IN VARIOUS DENSITIES

F - 217 - 3 FDA Status: DMF 2434	F - 217 - 36 FDA Status: DMF 2434	F - 219 FDA Status: DMF 2434
(DENSITY)	(DENSITY)	(DENSITY)
$30 \pm 2 lb/ft^3$	$36 \pm 2 lb/ft^3$	$19 \pm 1 \text{ lb/ft}^3$

CODE OF FEDERAL REGULATIONS COMPLIANCE:

21 CFR 177 1210:

Closures with sealing gaskets for food containers.

21 CFR 177 1520:

Olefin polymers.

21 CFR 178 2010:

Antioxidants and or stabilizers for polymers...

21 CFR 175.300

Resinous and polymeric coatings

PATENT NO .:

4107247 / 4206165

FDA STATUS:

The component materials of F-217, F-217-3, F-217-36, F-219 are listed under DMF 2434

The aforementioned technical information and any recommendation are based on Tri-Seal's laboratory findings and are believed to be true and accurate, but we strongly recommend that our customers perform appropriate tests they feel necessary to insure the aparibility and stability of any given product with ours. Tri-Seal International guarantees to replace any quantity proved to be defective. We will not be held liable for any injury, loss or change, whether direct, incidental or consequential, due to the use of or inability to use the product or due to breach of warranty of any agreement existing between Tri-Seal and the purchaser. Unless contained in this data sheet or agreed to in writing by the officers of seller and user no other warrantee will be honored

DATASHEET Page 1 of 1



DeWAL INDUSTRIES

15 RAY TRAINOR DRIVE, SAUNDERSTOWN RI, 02874 USA

D/W 202

SKIVED PTFE

PRODUCT DESCRIPTION

D/W 202 is a skived PTFE (Polytetrafluoroethylene) film held to close tolerance on width and thickness. D/W 202 conforms to ASTM D3308 Type II and SAE AMS 3662C

APPLICATION INFORMATION

D/W 202 finds use in electrical applications where high temperature service rating and superior electrical properties are desired. Examples of electrical applications include capacitor films, harnesses for electrical wiring in automotive and aerospace applications, spacers for transformers and other electrical insulation applications where high dielectric strength and high temperature resistance are requisite.

TECHNICAL DATA

Max.. Roll O.D. (in)

PROPERTY Backing Material	TEST METHOD	DATA PTFE Film
Tensile Strength (psi)	ASTM-D 882	6000
Elongation (%)	ASTM-D 882	325
Dielectric Strength (Volts)	ASTM-D 149	2000
Max. Operating Temp. (F)		500
AVAILABILITY		
Core I.D.	3"	
Width (in.)	.25-11	
Thickness (mils)	.001~.090	

^{*}The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes. DeWAL requests the opportunity to work with you on specifications

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