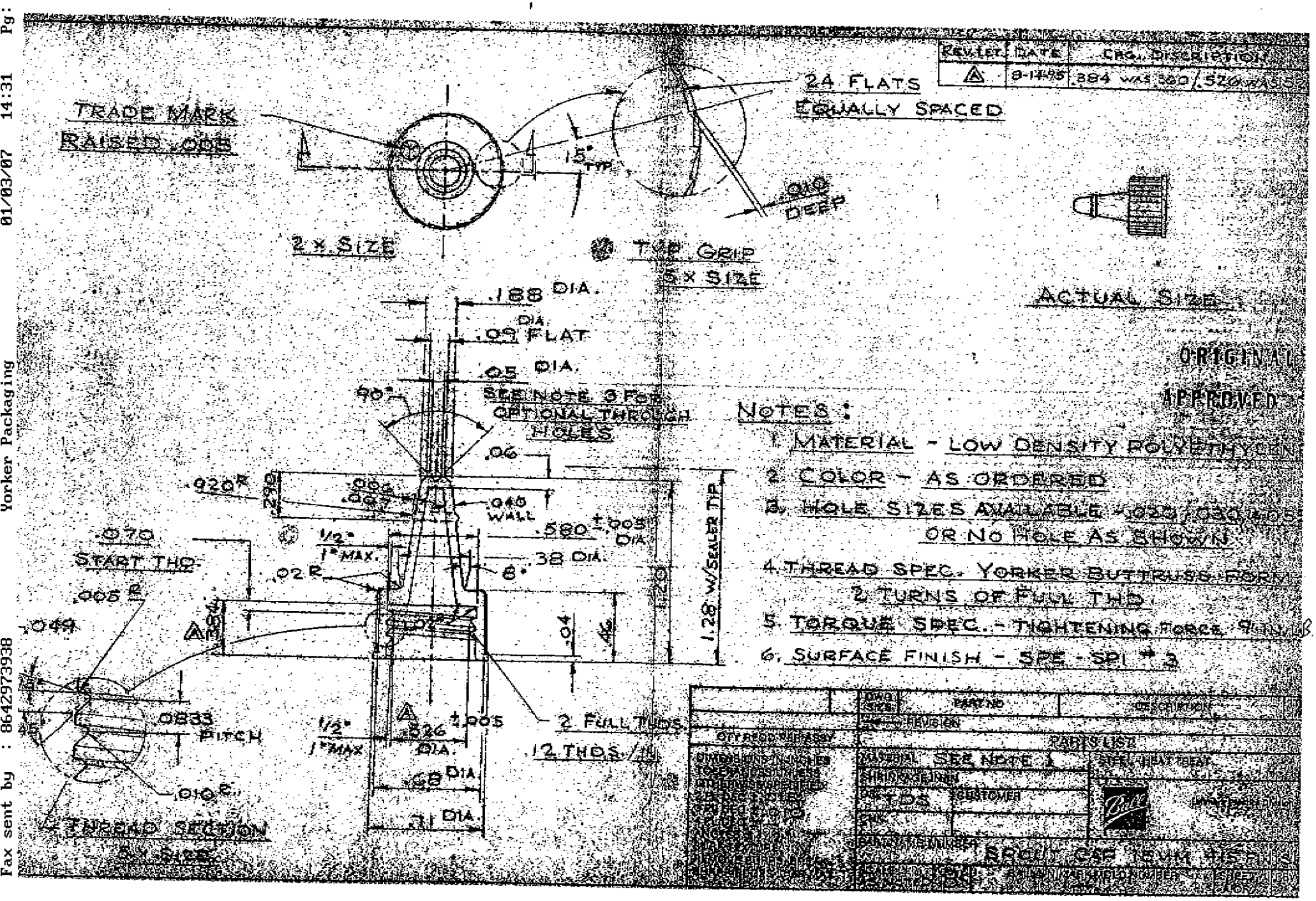
REV. LET. | DATE | CHG. DISCRIPTION
A | 8-14-95 | .384 WAS .360 / .526 WAS .52
TRADE MARK
RAISED .005
24 FLATS
EQUALLY SPACED
15° TYP
.010 DEEP
2 x SIZE
TYP GRIP
5 x SIZE
ACTUAL SIZE
ORIGINAL
APPROVED
.188 DIA.
.09 DIA. FLAT
.05 DIA.
90°
SEE NOTE 3 FOR OPTIONAL THROUGH HOLES
.06
.020 R
.290
.006
.007
.040 WALL
.580 ±.005 DIA.
1/2° 1° MAX.
.38 DIA.
8°
.02 R
.070
START THD.
.005 R
.049
.384
.04
.46
1.20
1.28 W/SEALER TIP
.0833 PITCH
1/2° 1° MAX
.526 ±.005 DIA.
2 FULL THDS.
12 THDS./IN.
.68 DIA.
.31 DIA.
.010 R
THREAD SECTION
5 x SIZE
NOTES:
1. MATERIAL - LOW DENSITY POLYETHYLEN
2. COLOR - AS ORDERED
3. HOLE SIZES AVAILABLE - .020, .030, .05 OR NO HOLE AS SHOWN
4. THREAD SPEC. YORKER BUTTRUSS FORM 2 TURNS OF FULL THD
5. TORQUE SPEC. - TIGHTENING FORCE 9 IN LB
6. SURFACE FINISH - SPE - SPI # 3
DWG SIZE
PART NO
DESCRIPTION
REVISION
OTY REQD PER ASSY
PARTS LIST
MATERIAL SEE NOTE 1
STEEL HEAT TREAT
SHRINKAGE IN IN
DR. TDS
CUSTOMER
CHK.
BARTON MARK MOLD NUMBER
SPOUT CAP 15 MM 415 PINS