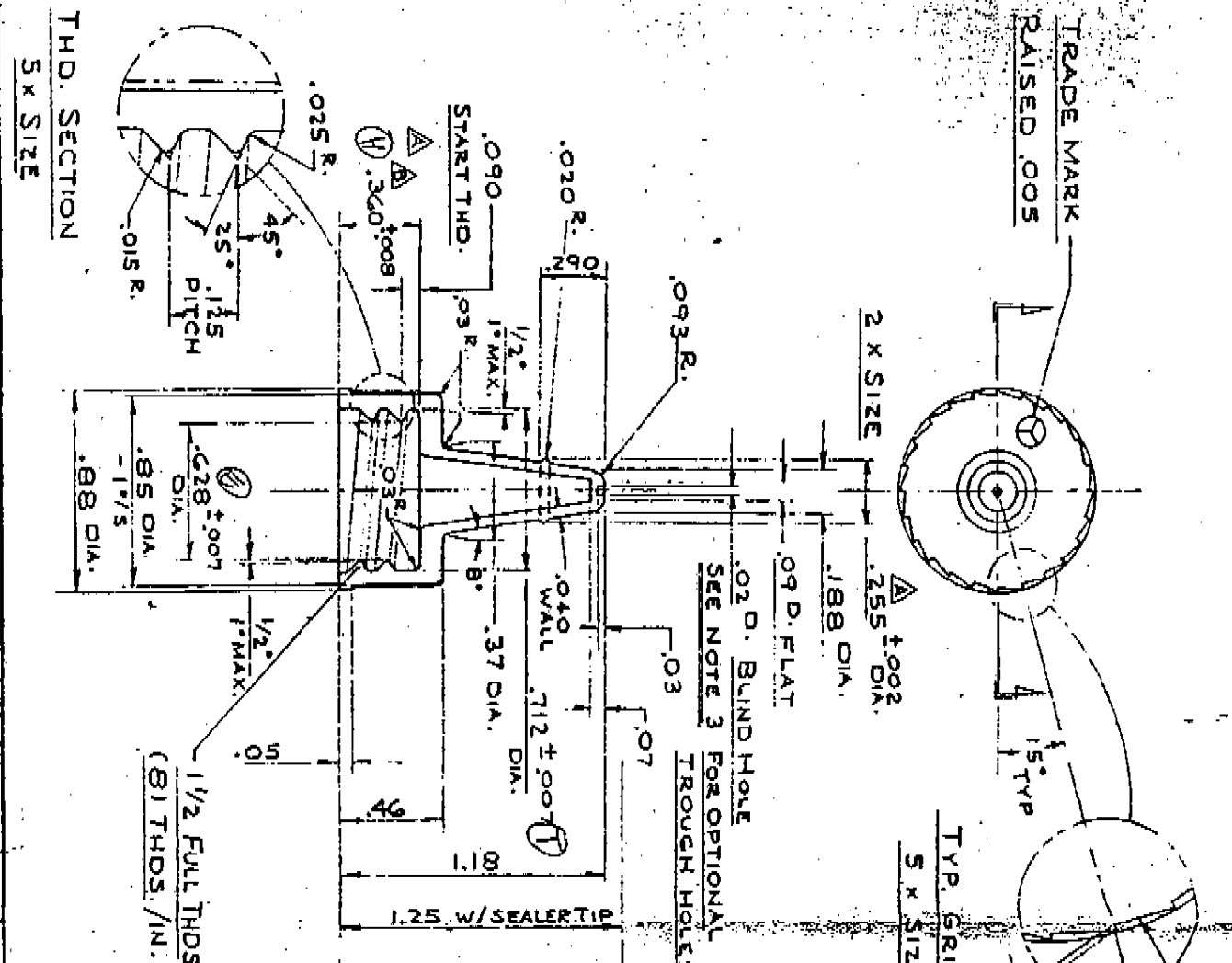


4

3

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1



NOTES :

- 1. TORQUE SPEC. - TIGHTENING FORCE 7-12 IN. LBS.
- 2. SURFACE FINISH - SPI - SPE # 3
- 3. MATERIAL - LOW DENSITY POLYETHYLENE
- 4. COLOR - AS ORDERED
- 5. HOLE SIZES AVAILABLE - .020, .030, .055, OR NO HOLE AS SHOWN
- 6. THREAD SPEC. - YORKER BUTTRUSS FORM 1 3/4 TURNS OF FULL THD.

ACTUAL SIZE



REV. LEV.	DATE	DESCRIPTION	FIG. NO.
△	8-14-95	.360T008 WAS .377	
△	10-15-92	.377 WAS .365 TORQUE WAS 10 IN LB ADDED .255 DIA.	

QTY REQD PER ASSY	DIMENSIONS IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PL DEC ± .015	
3 PL DEC ± .010	
4 PL DEC ± .010	
1 PL DEC ± .010	
ANGLS ± 1/2°	
SURF TEXTURE:	
REMOVE BURRS, BREAK SHARP EDGES, STR MAX	

REV. LEV.	DATE	DESCRIPTION	FIG. NO.
△	8-14-95	.360T008 WAS .377	
△	10-15-92	.377 WAS .365 TORQUE WAS 10 IN LB ADDED .255 DIA.	

PARTS LIST	STEEL-HEAT TREAT
MATERIAL SEE NOTE 2	
DR. T.O.S. CUSTOMER	
CHK. M.V. 1/2-92	
PART NAME NUMBER	
SPOUT CAP 18MM 400 FINISH	
BALL UNIMARK MOLD NUMBER	

2

1

SHEET 1 OF 1 REV B