



**NOTES:**

1. SURFACE FINISH - SPE - SPI # 3
2. MATERIAL - LOW DENSITY POLYETHYLENE
3. COLOR - AS ORDERED
4. HOLE SIZES AVAILABLE - .020, .030, .055, .090, OR NO HOLE AS SHOWN
5. THREAD SPEC. - YORKER BUTTRUSS FORM (1/2 TURNS OF FULL THD.)
6. TORQUE SPEC. - TIGHTENING FORCE 10-18 LBS. <sup>△</sup>IN.

**APPROVED ORIGINAL**

REV.	LET.	DATE	PART NO.	DESCRIPTION	ITEM NO.
△		10-15-92			

QTY REQD PER ASSY		PARTS LIST	
DIMENSIONS IN INCHES		STEEL-HEAT TREAT	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL SEE NOTE 2	
2 PL DEC ± .015	4 PL DEC ± .010	DR T.D.S.	CUSTOMER
ANGLES ± 1/2°	SURE TEXTURE:	CHK: H/V/V	
REMOVE BURRS, BREAK SHARP EDGES .015R MAX		11-6-92	
SCALE AS NOTED		PART NAME: NUMBER	SPOUT CAP 24 MM 400 FINISH
B		BALL UNIMARK MOLD NUMBER	
1 OF 1		SHEET REV	B