

1 1/4 FULL THDS.  
(6 THDS PER INCH)

0.067 ±.005  
START THD.

0.166 THD.  
PITCH

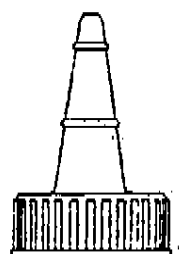
1/2" MAX.

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4 1/2 THD. SECTION  
5 X SIZE

NOTES :

1. TORQUE SPEC.-TIGHTENING FORCE 12-21 IN LBS
2. SURFACE FINISH - SPE-SPI # 3
3. MATERIAL - LOW DENSITY POLYETHYLENE
4. COLOR - AS ORDERED
5. HOLE SIZE AVAILABLE - .020, .030, .035, .090  
OR NO HOLE AS SHOWN
6. THREAD SPEC. - YORKER BUTRESS FORM  
(1 1/4 TURNS OF FULL THD.)



ACTUAL SIZE

REV. LET.	DATE	DESCRIPTION	QTY REQD PER ASSY
A	10-15-92	40g WAS 410 / TORQUE WAS 18 IN. LBS ADD DIMS. .255 DIA. / .430 DIA.	
B	9-21-95	1.000 ±.007 WAS 1.002 ±.007 412 ±.009 WAS .388 / 1.090 ±.007 WAS 1.014 ±.007	

DR. T.O.S. CUSTOMER

CHK. H.N.V.

DATE: 11-09-92

PART NAME NUMBER SPOUT CAP 28 MM 400 FINISH

SCALE AS NOTED B BALL UNIMARK MOLD NUMBER

SHEET 1 OF 1 REV B