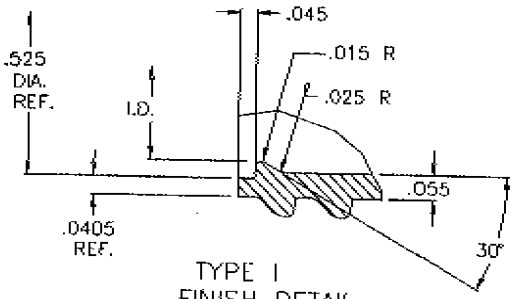
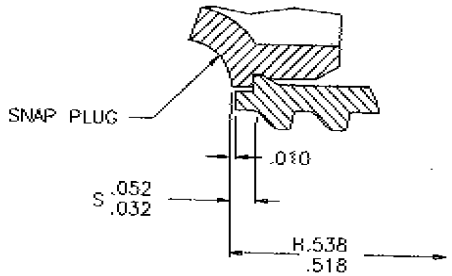
To Dothaway 2in 10M

PRODUCT DWG.: MC-9-XXXXX DATE: XX/XX/XX REV: -

Jan 19 2007 04:24pm P001/001
Fax 12608947820
SILGAN PLASTICS



TYPE I
FINISH DETAIL
SCALE 5:1



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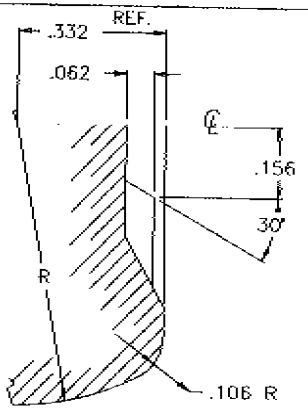
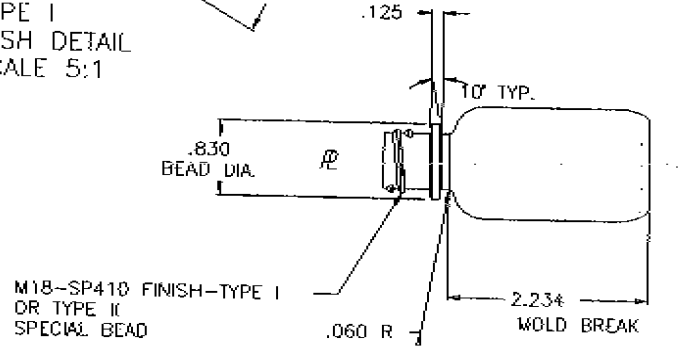
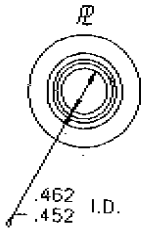
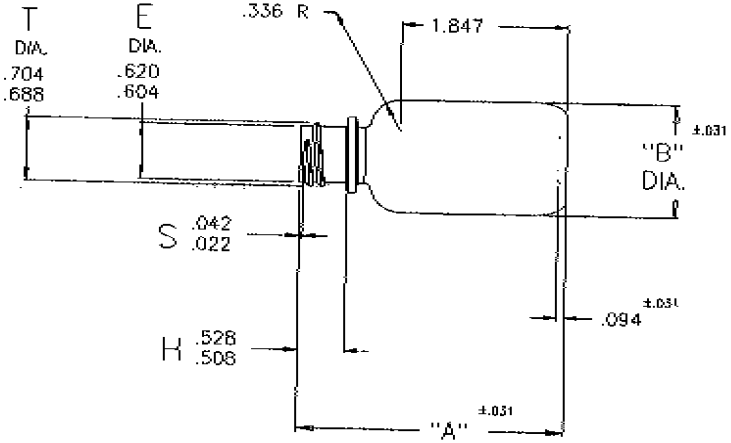


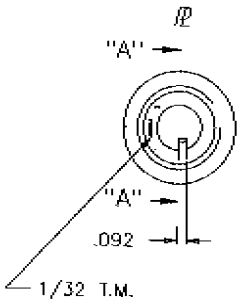
SECTION A-A
SCALE .5:1





FOR TYPE II FINISH





INS NO.
MC-9-7271-F

NOTES:

1. OVERFLOW CAPACITY:
   AFTER TREAT: 1.20 ± .06 FL.OZ. (35.5 ± 1.9 CC)
   AFTER OVEN: 1.18 ± .06 FL.OZ. (35.0 ± 1.9 CC)
2. WEIGHT: 7.0 ± 0.2 GRAMS

2	B-TD26-1725
1	P-TD26-1721

TOOL CHART

DRAWN TO SILGAN STANDARDS CAS 12-6-83
ADKEY/PRT/MC910827

ALLOWABLE TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACT. ±
DECIMAL DIMENSIONS .XX ±.01
ANGLE IN DEGREES ±

DIMENSIONS SHOWN ARE ☐ AS MOLDED ☒ AFTER TREAT ☒ AFTER TREAT & BEAD ☐ DRY ☐ AFTER SEAM & FLANGE CLOSE

CONDITION	A	B	C	OVERFLOW CAPACITY
TREAT ONLY	2.950	1.236		
AFTER OVEN BAKE	2.938	1.225		
FLANGE CLOSE				

THIS DRAWING AND DESIGN PROVIDED BY SILGAN CORPORATION FOR OUR OWN PRODUCTION OF THE ARTICLE SHOWN AND MAY NOT BE COPIED OR UTILIZED BY OTHERS WITHOUT OUR PRIOR WRITTEN CONSENT.

DRAWN BY JOE W. 6/28/73
APPROVED BY WTS 7/3/73
CHK DACKEY
SCALE FULL & NOTED

MATERIAL LD/PE
CODE NO.
PROD/ENG NO. MC-9-4958-F
REF. DRAWING NO. MC-9-7271-F
TOOLING NO. SEE CHART
DWG. NO. LD061-323

CUSTOMER SILGAN PLASTICS
DESCRIPTION 1 FL.OZ. BOSTON ROUND

SILGAN PLASTICS CORPORATION
TECHNICAL CENTER
1836 MECA WAY
NORCROSS, GA. 30093

DWG. NO. MC-9-7271-F

Volume: XXXX.XXX
Weight: ____