



- NOTES:
- OVERFLOW CAPACITY:
 AFTER TREAT : 7.10 ± .17 FL.OZ.
 (210.0 ± 5.0 CC)

 AFTER OVEN BAKE: 7.00 ± .17 FL.OZ.
 (207.0 ± 5.0 CC)

 AFTER FLAME GLOSS: 7.00 ± .17 FL.OZ.
 (207.0 ± 5.0 CC)
 - WEIGHT: 25.0 ± 1.0 GRAMS
 - VERTICAL LABEL BREAK;
 SCREEN PROCESS: .625
 HEAT TRANSFER: .375
 PAPER LABEL: NONE

DWG NO.
MC-9-8872-J

(H1) (J)

(H2)

J	R.F.P.	RLP 8-12-96
H2	CAV.NO.WAS C9-4101,	CAS 3-11-96
H1	WAS TD31-12154,NFRP,.062 WAS .094	
G	REDRAWN & UPDATED	CAS 9-23-93
MCK12106 REVISIONS		

ALLOWABLE TOLERANCES UNLESS OTHERWISE SPECIFIED RADI: _____ DECIMAL DIMENSIONS _____ REF. ANGLE IN DEGREES _____	DIMENSIONS SHOWN ARE <input type="checkbox"/> AS MOLDED <input checked="" type="checkbox"/> AFTER TREAT <input checked="" type="checkbox"/> AFTER TREAT & DECO. <input type="checkbox"/> UV <input checked="" type="checkbox"/> AFTER TREAT & FLAME GLOSS			DRAWN BY PJS	MATERIAL LD/PE	CUSTOMER SILGAN PLASTICS
	THIS DRAWING HAS BEEN PREPARED BY SILGAN CORPORATION FOR OUR OWN PRODUCTION OF THE ARTICLE SHOWN AND MAY NOT BE COPIED OR UTILIZED BY OTHERS WITHOUT OUR PRIOR WRITTEN CONSENT.			DATE 8-3-88	QUOTE NO. PRD./CAV. NO. MC9-11639	DESCRIPTION 6 FL.OZ. BOSTON/ROUND
CONDITION TREAT ONLY AFTER OVEN BAKE FLAME GLOSS	A 4.925 4.915 4.925	B 2.150 2.138 2.138	C _____ _____ _____	APPROVED BY KGO	REF. DRAWING NO. MC9-8872-F TOOLING NO. TD31-14162 CODE NO. LDM66-000	TECHNICAL CENTER 1858 MECA WAY NORCROSS, GA 30093
				SCALE FULL	DWG. NO. MC-9-8872-J	

(H1)