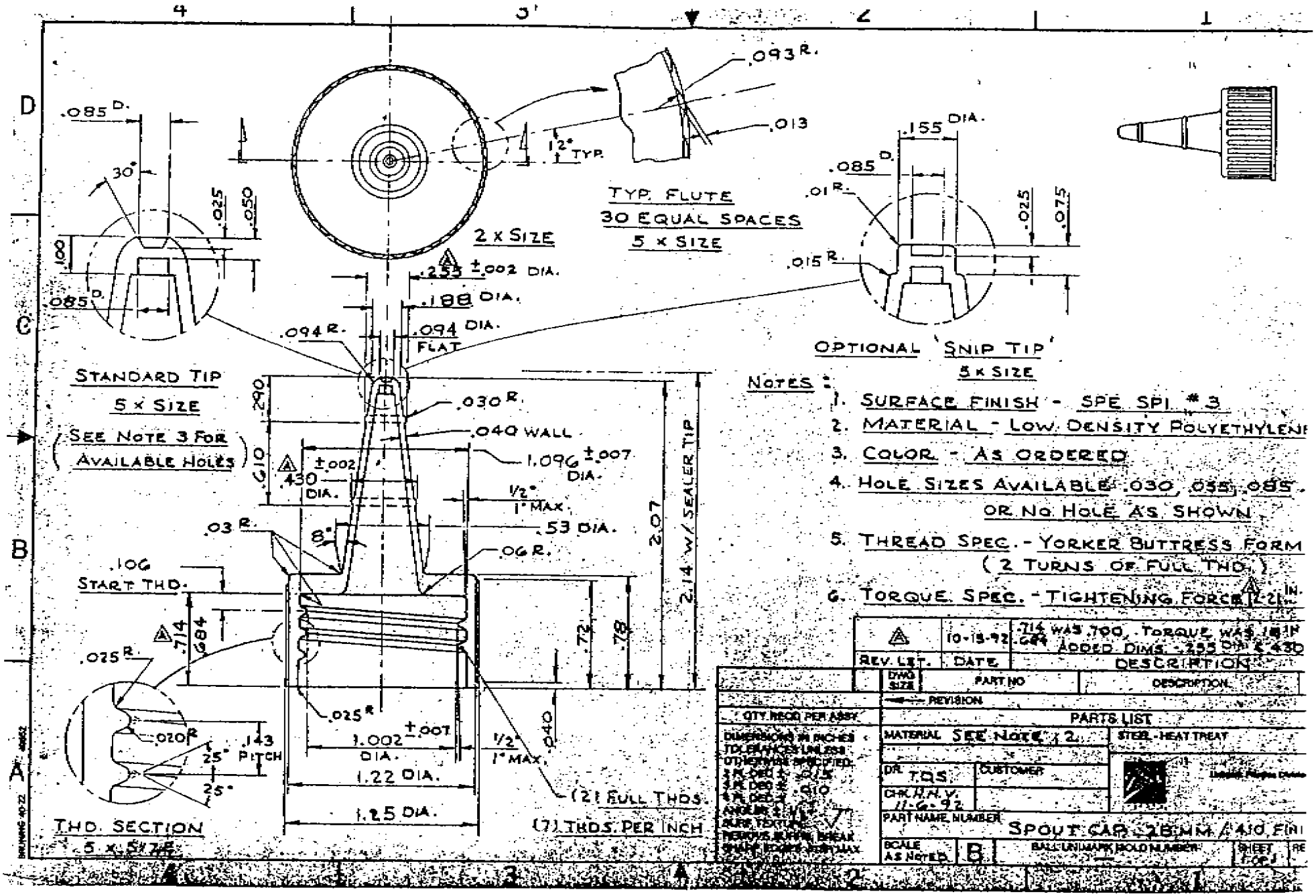

.093 R.
.013
12° TYP.
TYP. FLUTE
30 EQUAL SPACES
5 x SIZE
2 x SIZE
.085 D.
30°
.025
.050
.100
.085 D.
STANDARD TIP
5 x SIZE
(SEE NOTE 3 FOR AVAILABLE HOLES)
.155 DIA.
.085 D.
.01 R.
.025
.075
.015 R.
OPTIONAL 'SNIP TIP'
5 x SIZE
.255 ±.002 DIA.
.188 DIA.
.094 R.
.094 DIA. FLAT
.290
.030 R.
.040 WALL
.610
.430 ±.002 DIA.
1.096 ±.007 DIA.
1/2° 1° MAX.
.53 DIA.
.03 R.
8°
.06 R.
2.07
2.14 W/ SEALER TIP
.106 START THD.
.714
.684
.72
.78
.025 R.
.025 R
.020 R
.143 PITCH
25°
25°
1.002 ±.007 DIA.
1/2° 1° MAX.
.040
1.22 DIA.
1.25 DIA.
(2) FULL THDS.
(7) THDS. PER INCH
THD. SECTION
5 x SIZE
NOTES:
1. SURFACE FINISH - SPE SPI #3
2. MATERIAL - LOW DENSITY POLYETHYLENE
3. COLOR - AS ORDERED
4. HOLE SIZES AVAILABLE .030, .055, .085, OR NO HOLE AS SHOWN
5. THREAD SPEC. - YORKER BUTTRESS FORM (2 TURNS OF FULL THD.)
6. TORQUE SPEC. - TIGHTENING FORCE 12-21 IN.
10-15-92
.714 WAS .700, TORQUE WAS 18 IN
.684 ADDED DIMS. .255 DIA & .430
REV. LET.
DATE
DESCRIPTION
DWG SIZE
PART NO
DESCRIPTION
REVISION
QTY REQD PER ASSY
PARTS LIST
MATERIAL SEE NOTE 2
STEEL - HEAT TREAT
DR. T.D.S.
CUSTOMER
CHK. H.N.V. 11-6-92
PART NAME, NUMBER
SPOUT CAP 28 MM / 410 FINI
SCALE AS NOTED
B
BALL UNIMARK MOLD NUMBER
SHEET 1 OF 1