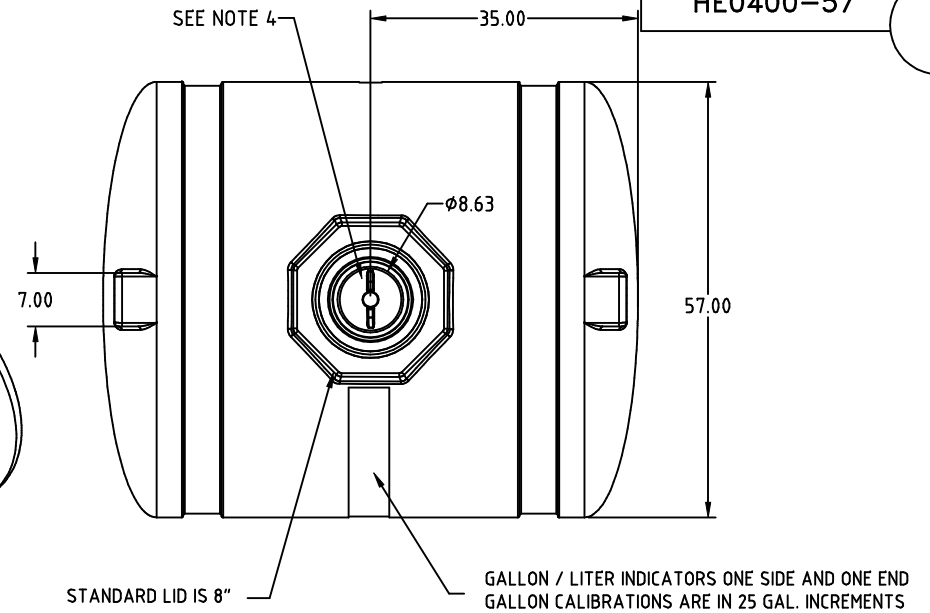
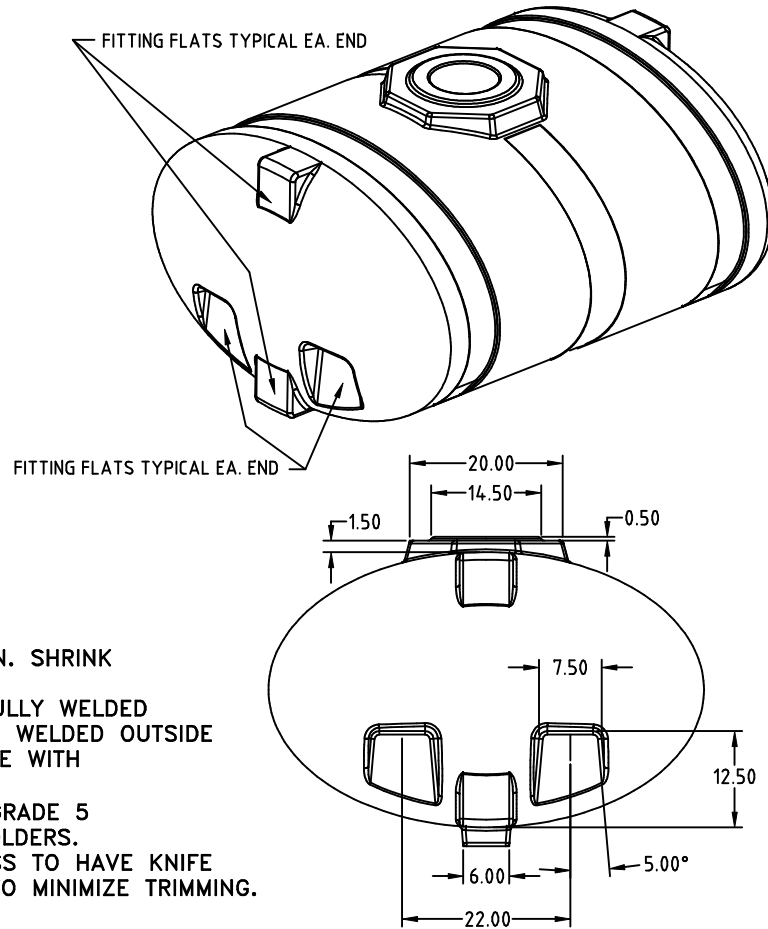


# PROPRIETARY DATA

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HE0400-57



## GENERAL NOTES:

1. USE .027 IN./IN. SHRINK ALLOWANCE
2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.

DRAWN / DATE REH/4/16/01		MATERIAL / SHOT WEIGHT	
APPRD. / DATE REH/4/16/01		M111	M134
REV		U625	P938
DESCRIPTION		127	
DATE	APPRD	NOTES:	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED ± .5% @ 68° F		1. .300 NOMINAL WALL	
THIRD ANGLE PROJECTION ANSI 14.5M			

**ACE ROTO-MOLD**  
A DIVISION OF DEN HARTOG INDUSTRIES, INC.  
4018 HWY. 60 BLVD., BOX 421, HOSPERS, IOWA 51238

CLIENT / DESCRIPTION  
**ACE 400 GALLON ELLIPTICAL TANK**

SCALE **N.S.** PART NO. **HE0400-57**