

Date: 1/12/21



### Technical Data Sheet - 100mm Single Thread Lined

**Product Description:** 100mm Single Thread Lined style closure. Each box has a pre-printed label. This information combined with the actual cap information (style, color, and mold number) allows Blackhawk to perform full lot traceability on all components used in that particular closure.

#### Product Identification

**Product Name:** 100mm Single Thread Lined

**Carton:** Name and address of manufacturer.

Pre-printed label with lot number, Sales Order number, and color picture of the closure.

#### Specifications

**Application Torque:** 45-70 in/lbs. Use as a guide only.

**Temperature during Application:** 72° F ± 15 degrees F.

#### Material

**Resin:** High Density Polyethylene (HDPE)  
X1500

**Characteristics:** Complies with FDA (21CFR177.1520)

**Foil:** Polystyrene 3.935" x 0.009"

**Characteristics:** Complies with FDA (21CFR177.1640) & (21CFR177.1210)

**Colorant:** Liquid Standard Colors

**Characteristics:** Complies with FDA  
(21CFR175 -178)

#### Storage

Cartons containing closures should remain well sealed in a clean warehouse between 40°F & 100°F

In ideal conditions shelf life of caps may last as long as 6 months. (FIFO recommended)

#### Packaging

Product is packaged 350 per box with 1 bag per box.

No of boxes / Pallet: 30 or 36 or as agreed

**Box dimensions:** - 19 1/2" x 15 1/2" x 15 1/2"

**Poly bag dimensions:** - 38 "x 46" x .00125" 1 bag per box

**Skid dimensions:** - 40" x 48" Standard pallet.

The completed pallet is covered by a polythylene sheet, and stretch-wrapped top-bottom.

**Tape dimension:** 2 5/8" wide ("Blackhawk" tape used for security reasons)

#### Traceability

Maintains traceability through the individual side label on each box of closures combined with the actual closure information. Lot#, Sales order#, product type, color, side label information, plant, date of product, shift and operators initials.

#### Picture of Closure

